



TECHNICAL DATA

GB CUTTING OIL NO 8

A high performance, inactive extreme pressure neat cutting oil

APPLICATIONS

GB CUTTING OIL NO 8 is a heavy duty, neat cutting oil for use in severe cutting operations. Typical applications include heavy duty turning and gear hobbing.

PERFORMANCE FEATURES

GB CUTTING OIL NO 8 offers the following features:

- High quality mineral virgin basestock
- Non-corrosive chlorinated extreme pressure additive
- The use of an inactive sulphurised additive, which gives powerful extreme pressure properties
- Its high lubricity level
- It is non-staining towards yellow metals such as brass and copper
- Suitability for use on aluminium

CHARACTERISTICS

TEST	UNIT	METHOD	TYPICAL PHYSICAL CHARACTERISTICS
Appearance	-	-	Amber fluid
Kinematic Viscosity @ 40°C	cSt	ASTM D445	30.5
Density @ 15°C	kg/m ³	ASTM D4052	881
Flash Point	°C	ASTM D93	180

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A division of Goodall Bates & Todd Ltd



Integrated Management System
PAS 99 IMR 560337
ISO 9001
ISO 14001
OHSAS 18001

STORAGE AND HANDLING

GB CUTTING OIL NO 8 should be stored under cover to avoid water collecting in the rim of upturned barrels.

Further information on GB CUTTING OIL NO 8 can be obtained by referring to the corresponding Safety Data Sheet.

The Company policy is to ensure that a range of products is supplied which complies with the latest specifications and codes within the relevant industry. As part of this development process, we therefore reserve the right to amend formulations without prior notice.

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