



# TECHNICAL DATA

## **GB UNICUT® 8**

A high lubricity cutting oil, incorporating chlorinated extreme pressure additives

### **APPLICATIONS**

GB UNICUT® 8 is a medium viscosity cutting oil, containing both lubricity and chlorinated extreme pressure additives. It can be used for broaching, tapping and threading operations on alloy, high tensile and stainless steels.

### **PERFORMANCE FEATURES**

Special features of GB UNICUT® 8 are:

- Its high quality mineral virgin basestock
- Its medium viscosity
- Its high lubricity level
- The high level of non-corrosive chlorinated extreme pressure additives
- It is non-staining towards yellow metals such as brass and copper

### **CHARACTERISTICS**

TEST	UNIT	METHOD	TYPICAL PHYSICAL CHARACTERISTICS
Appearance			Amber
Kinematic Viscosity @ 40°C	cSt	IP 71	23.6
Density @ 15°C	kg/m <sup>3</sup>	IP 160	925
Flash Point	°C	IP 34	200

### **STORAGE AND HANDLING**

GB UNICUT® 8 should be stored under cover to avoid water collecting in the rim of upturned barrels.

Further information on GB UNICUT® 8 can be obtained by referring to the corresponding Safety Data Sheet.

***The Company policy is to ensure that a range of products is supplied which complies with the latest specifications and codes within the relevant industry. As part of this development process, we therefore reserve the right to amend formulations without prior notice.***

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Integrated Management System  
PAS 99 IIR 560337  
ISO 9001  
ISO 14001  
OHSAS 18001