



# TECHNICAL DATA

## GB UNICUT® 2

A medium viscosity, high lubricity neat cutting oil

## APPLICATIONS

GB UNICUT® 2 is suitable for machining both medium tensile steels and yellow metals, such as brass and copper.

## PERFORMANCE FEATURES

Special features of GB UNICUT® 2 are:

- Its high quality mineral virgin basestock
- Lubricity additives which impart enhanced component finish
- It contains no chlorine, sulphur or phosphorus
- It is non-staining towards yellow metals
- Its light colour and low odour
- Its suitability for a range of operations on ferrous and non-ferrous materials

## CHARACTERISTICS

TEST	UNIT	METHOD	TYPICAL PHYSICAL CHARACTERISTICS
Appearance			Nearly water-white
Kinematic Viscosity @ 40°C	cSt	IP 71	23.0
Density @ 15°C	kg/m <sup>3</sup>	IP 160	865
Flash Point	°C	IP 34	205

## STORAGE AND HANDLING

GB UNICUT® 2 should be stored under cover to avoid water collecting in the rim of upturned barrels.

Further information on GB UNICUT® 2 can be obtained by referring to the corresponding Safety Data Sheet.

***The Company policy is to ensure that a range of products is supplied which complies with the latest specifications and codes within the relevant industry. As part of this development process, we therefore reserve the right to amend formulations without prior notice.***

TDS78.1117.06

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Integrated Management System  
PAS 99 IIR 560337  
ISO 9001  
ISO 14001  
OHSAS 18001