



TECHNICAL DATA

GB UNICUT® 101

A high viscosity, water-washable neat cutting and punch oil

APPLICATIONS

GB UNICUT® 101 is a neat cutting oil, based on the highest quality virgin mineral base oils and high chlorine extreme pressure additives. It is used for fine steel cutting, deep drawing and punching processes and has also found applications as a tapping fluid. Suitable for use with yellow metals, GB UNICUT® 101 is also water washable, making cleaning operations very cost effective. It can be applied by spraying, brushing or dripping onto the components.

PERFORMANCE FEATURES

Special features of GB UNICUT® 101 are:

- High quality mineral virgin base stock
- High chlorine, extreme pressure additive system
- It is non-staining towards yellow metals
- Water-washable properties

CHARACTERISTICS

TEST	UNIT	METHOD	TYPICAL PHYSICAL CHARACTERISTICS
Appearance	-	-	Hazy fluid
Density	kg/m ³	IP 160	1069
Kinematic Viscosity @ 40°C	cSt	IP 71	118

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A division of Goodall Bates & Todd Ltd



Integrated Management System
PAS 99 BMR 560337
ISO 9001
ISO 14001
OHSAS 18001

STORAGE AND HANDLING

GB UNICUT® 101 should be stored under cover to avoid water collecting in the rim of upturned barrels.

NB: GB UNICUT® 101 should always be mixed before use.

HEALTH, SAFETY AND THE ENVIRONMENT

Further information on GB UNICUT® 101 can be obtained by referring to the corresponding Material Safety Data Sheet.

For guidance on storage and handling of all lubricants and related products, GB Lubricants recommend the Environment Agency, www.environment-agency.gov.uk, as an excellent source of advice.

If you have any queries, please do not hesitate to contact either your local Technical Sales Representative or our Technical Department.

The Company policy is to ensure that a range of products is supplied which complies with the latest specifications and codes within the relevant industry. As part of this development process, we therefore reserve the right to amend formulations and specifications, without prior notice.

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