



# TECHNICAL DATA

## GB UNICUT® 4

A high performance, active extreme pressure neat cutting oil

### APPLICATIONS

GB UNICUT® 4 is a heavy duty, neat cutting oil for use in severe cutting operations. Typical applications include heavy duty turning and gear hobbing.

### PERFORMANCE FEATURES

Special features of GB UNICUT® 4 are:

- Its high quality mineral virgin basestock
- It contains a non-corrosive chlorinated extreme pressure additive
- The use of a controlled release, high activity sulphurised additive, which gives powerful extreme pressure properties
- Its high lubricity level
- It contains an anti-mist additive

NB This cutting oil contains active sulphur and SHOULD NOT BE USED on aluminium or yellow metals, such as brass and copper.

### CHARACTERISTICS

TEST	UNIT	METHOD	TYPICAL PHYSICAL CHARACTERISTICS
Appearance			Medium amber
Kinematic Viscosity @ 40°C	cSt	IP 71	36.5
Density @ 15°C	kg/m <sup>3</sup>	IP 160	886
Flash Point	°C	IP 34	200

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## **GB LUBRICANTS**

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**STORAGE AND HANDLING**

GB UNICUT® 4 should be stored under cover to avoid water collecting in the rim of upturned barrels.

Further information on GB UNICUT® 4 can be obtained by referring to the corresponding Safety Data Sheet.

***The Company policy is to ensure that a range of products is supplied which complies with the latest specifications and codes within the relevant industry. As part of this development process, we therefore reserve the right to amend formulations without prior notice.***