



TECHNICAL DATA

GB STAINLESS STEEL CUTTING OIL

A high performance, neat cutting oil for stainless and alloyed steels

APPLICATIONS

GB STAINLESS STEEL CUTTING OIL is a medium viscosity, brown, neat cutting oil, with powerful extreme pressure cutting properties. It can be used for a wide variety of arduous cutting operations on stainless and alloyed steels.

PERFORMANCE FEATURES

GB STAINLESS STEEL CUTTING OIL offers the following features:

- High quality mineral virgin basestock
- A non-corrosive chlorinated extreme pressure additive
- A controlled release, sulphurised, extreme pressure additive
- Medium viscosity

NB: This cutting oil contains active sulphur and SHOULD NOT BE USED on aluminium or yellow metals such as brass and copper.

CHARACTERISTICS

TEST	UNIT	METHOD	TYPICAL PHYSICAL CHARACTERISTICS
Appearance			Clear brown liquid
Density at 15°C	kg/m ³	IP 160	884
Kinematic Viscosity at 40°C	mm ² /s	IP 71	22.0

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A division of Goodall Bates & Todd Ltd



Integrated Management System
 PAS 99 IIR 560337
 ISO 9001
 ISO 14001
 OHSAS 18001

GB STAINLESS STEEL CUTTING OIL

STORAGE AND HANDLING

GB STAINLESS STEEL CUTTING OIL should be stored under cover to avoid water collecting in the rim of upturned barrels.

HEALTH, SAFETY AND THE ENVIRONMENT

GB STAINLESS STEEL CUTTING OIL is not classified as hazardous under current UK Health & Safety and Environmental Legislation when used in the application for which it is intended.

For guidance on storage and handling of all lubricants and related products, GB Lubricants recommend the Environment Agency, www.environment-agency.gov.uk, as an excellent source of advice.

If you have any queries, please do not hesitate to contact either your local Technical Sales Representative or our Technical Department.

The Company policy is to ensure that a range of products is supplied which complies with the latest specifications and codes within the relevant industry. As part of this development process, we therefore reserve the right to amend formulations and specifications, without prior notice.

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