



TECHNICAL DATA

GB UNICUT® CORA B

GB UNICUT® CORA B is a medium viscosity neat oil containing extreme pressure and lubricity additives. It is suited to general machining operations on ferrous metals up to medium tensile steels and non-ferrous metals. The additive system ensures improved surface finish and tool life whilst remaining non-staining to copper and its alloys. Careful selection of base oils and additives ensure the product is pale in colour, low in odour and low viscosity in use.

PERFORMANCE FEATURES

Special features of GB UNICUT® CORA B:

- EP properties
- Low Misting
- Non-staining
- Multi-metal applications
- Low odour

APPLICATIONS

Automatics	Non-ferrous alloys and low to medium tensile steels
Gear Cutting	Non-ferrous alloys
Broaching, Tapping, Deep-hole drilling	Free cutting non-ferrous alloys and some free cutting steels
Thread Cutting, Thread rolling	Free cutting non-ferrous alloys and some free cutting steels

CHARACTERISTICS

TEST	UNIT	METHOD	TYPICAL PHYSICAL CHARACTERISTICS
Appearance			Pale Amber liquid
Kinematic Viscosity @ 40°C	cSt	IP 71	21.5
Density @ 15°C	kg/m ³	IP 160	881
Flash Point (PMCC)	°C	IP 34	190

Cont'd.../...

GB LUBRICANTS

Albany Road Gateshead NE8 3BP

Tel: 0191 490 4312
Fax: 0191 477 9544
e-mail: gblsales@gb lubricants.co.uk
www.gblubricants.co.uk

Trading Name of Goodall Bates & Todd Ltd



STORAGE AND HANDLING

GB UNICUT® CORA B should be stored under cover to avoid water collecting in the rim of upturned barrels.

Further information on GB UNICUT® CORA B can be obtained by referring to the corresponding Safety Data Sheet.

The Company policy is to ensure that a range of products is supplied which complies with the latest specifications and codes within the relevant industry. As part of this development process, we therefore reserve the right to amend formulations without prior notice.